



Recommended settings

PaperWave

Cushion Type	Recommended Temperature [°F]			Recommended Air Volume			Blowing Time		
	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min
	°F	°F	°F						
7.1	383-401	455-482	500-536	20-24	25-30	30-36	0	-	-
7.2	383-401	455-482	500-536	20-24	25-30	30-38	0	-	-
7.3	383-401	-	-	20-24	-	-	0	-	-
7.4S	383-401	-	-	22-30	-	-	+0,3	-	-
7.5S	383-401	-	-	30-35	-	-	+0,5	-	-
8.0	383-401	455-482	500-536	50-55	40-50	50-60	-	-	-
8.3*	383-401	455-482	-	50-55	75-90	-	-0,1	-	-
8.4/ 8.4mini	383-401	-	-	95-100	-	-	-	-	-
8.6*	383-401	-	-	80-85	-	-	-0,1	-	-

** Guiding pins recommended*

Approx. change of wear parts

Approx. change of wear parts	PaperWave	PlantWave	EcoWave100	PolyWave Ind. /EcoWave-50	Heavy Duty	PolyWave light
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	114,000ft.	131,000ft.	65,500ft.	98,000ft.	65,500ft.	131,000ft.
Special hardened Blade per side (2 sides)	x	49,000ft.	x	49,000ft.	16,000ft.	49,000ft.
PTFE Brown Belt	30,000ft.	65,500ft.	65,500ft.	49,000ft.	16,000ft.	65,500ft.
Blue Belt (together with WCPB*)	196,000ft.	325,000ft.	325,000ft.	325,000ft.	196,000ft.	325,000ft.
White Counter Pressure Block*	196,000ft.	325,000ft.	325,000ft.	325,000ft.	196,000ft.	325,000ft.
Red Roller	196,000ft.	196,000ft.	196,000ft.	196,000ft.	196,000ft.	196,000ft.

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.